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CATALYSIS SCIENCE AND ENGINEERING

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Catalysis Science Engineering

CSE01

New trends in (heterogeneous) catalysis in the fine chemical industry

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For the fine chemical industry the application of catalysis is of fundamental interest. Whereas in the past the synthesis and production of fine chemicals was based on stoichiometric transformations and generated large quantities of waste, nowadays the main focus is in the development of catalytic procedures [1, 2]. These findings follow the general trend in industrial chemistry of the use of more processes based on catalysis [3]. Main developments in the area of vitamin chemistry have been summarized in [4]. Recently several new technologies have been developed for the manufacture of fine chemicals and this is an excellent example of the long tradition of natural product synthesis carried out in Switzerland.

In the lecture, the main achievements in research and development for industrial applications for the synthesis of fine chemicals will be presented. New catalytic processes for isoprenoid synthesis, ethynylation reactions, C-C-bond formation, rearrangement reactions, hydrogenation reactions (C-C multiple bond and C-heteroatom bonds, including enantioselective hydrogenations), as well as heterocycle formation will be discussed. Furthermore, examples of new catalyst developments for the flavor and fragrance industry will be presented.

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- [3] A. Chauvel, B. Delmon, W.F. Hölderich, *Appl. Catal. A: General* **1994**, *115*, 173.
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Catalysis Science Engineering

CSE03

New electro-catalyst alloys for the Oxygen Reduction Reaction (ORR) and Hydrogen Peroxide production.

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There is a strong demand for improving the anode material of the Proton Exchange Membrane Fuel Cell, either by increasing the activity and thereby being able to reduce the loading or by replacing Pt entirely. Recently we have found a new class of alloys, which are very active towards the Oxygen Reduction Reaction (ORR). The first catalyst were predicted in a DFT screening study which pointed for activity and stability towards Pt₃Sc and Pt₃Y and the latter proved particular active by a factor 7-8 times as active as polycrystalline Pt.^[1] Initially we have tested the activity of poly crystalline samples in a rotating disk setup. We have since expanded the number of catalyst to also include Zr, Hf and La,^[2, 3] but the most active and stable catalysts seems to be Pt_5Ga .^[4] By comparison to our recent studies of PtCu catalyst^[5] it is possible to identify the surface composition more accurately. The Pt and Y, La, and Gd catalysts are among the most active and stable forming a rather thick skin consisting of several monolayers of Pt. This skin is found to be under compression leading to the necessary lower binding energy of oxygen explaining the enhanced ORR activity. The skin formation has been investigated by a broad range of surface science methods and the progress concerning the combination of ORR activity and structural investigation of polycrystalline, single crystal, and mass selected nanoparticles^[6] will be discussed. In a similar approach we have very recently also found routes to selectively reduce oxygen to hydrogen peroxide. The nature of the process and the active sites will be discussed.

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- [4] J. Am. Chem. Soc. 2012, 134, 16476-16479.

[5] J. Am. Chem. Soc. 2011, 133, 5485-5491.

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Catalysis Science Engineering

CSE02

Multicomponent Catalysts for Oxidation of Propane to Acrylic Acid developed by combinatorial approach

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Acrylic acid (AA) is considered as a very important monomer. There is a strong economic interest to produce AA from propane, which is much cheaper than propene applied in current two-step processes. The propane route to AA has been developed by Mitsubishi Chemical Corporation^[1] using Mo-V-Nb-Te-O type catalysts resulting in AA yield in the range of 50 %. In further studies it has been confirmed that the high yield can be attributed to the formation of M1 phase responsible for C_3H_8 activation.^[2]

In this study based on the composition of the M1 phase new compositions were designed. The overall goal was to get catalyst compositions exceeding 50 % yield of AA. Holographic Research Strategy and ANNs were used for catalyst library design and optimization as described elsewhere.^[3,4]

In this lecture details on the catalyst preparation and testing will be given. In our approach the best hit resulted in 58 % yield of acrylic acid at 73 % conversion. The selectivity of best hits was around 80 % or above.

The above results as well as the information obtained by ANNs indicated that there are two classes of catalysts. (i) catalysts without Ni, and (ii) catalysts containing Ni in the amount of 0.02-0.04 Ni/Mo ratio. Both resulted in AA yield above 55%. The best compositions have been patented.^[5]

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- [2] Botella P., Nieto J.M.L., Solsona B., Catal. Lett. 2002,78, 383.
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Catalysis Science Engineering

CSE04

"Green Energy" by solar water splitting

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Energy is key to maintaining the standard of "modern life" that we know. Due to shrinking resources and increasing pollution a new and sustainable way of producing energy is needed. Hydrogen fuel induced by solar water splitting is a vision of the future which can allay our needs. Heterogeneous photocatalysts used in PECs (photoelectrochemical cells) have to possess the following properties. The light absorbing system needs to have the right energetics and thermodynamics to facilitate water decomposition into H₂ and O_2 . The catalyst in the cell needs to have the right redox potential for effective water splitting and the system needs also to be corrosion resistant in the electrolyte. Enhanced efficiency can be found in the use of nanostructures which offer a high catalytically active surface area. Hematite nanostructures possess most of these properties [1]. In our research collaboration, reaction-diffusion precipitation known as Liesegang phenomena are being investigated because the location of the self-organized chemical pattern is locked after producing the complex. two co-precipitating inorganic salts diffuse through to certain matrices (e.g. gels) in which the precipitate forms discrete bands perpendicular to the propagation of the invading electrolyte [2]. In order to combine the phenomena with "nano" techniques, the wet stamping method a "bottom up" technique where the structures are made out of building blocks in self assembling steps for a controllable production of periodic precipitation patterns is used. This technique allows us to decrease the size of the pattern and to find new strategies to pattern hematite films for photoelectrodes.

- [1] A. Braun, K. Sivula, D.K. Bora, J. Zhu, L. Zhang, M. Grätzel, J. Guo and E.C. Constable, *J Phys Chem C.*, **2012**, *116*, 16870.
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CATALYSIS SCIENCE AND ENGINEERING CHIMIA 2013, 67, Nr. 7/8 CSE05 CSE06 Catalysis Science Engineering Catalysis Science Engineering Ruthenium nanoparticle supported on hydrophobic sulica: a change on Steric Control at the Active Site in Organocatalysis by Phosphine surface properties and reactivity Metal-Organic Frameworks <u>Xiaoying Xu</u>^{a,b} Stephan M. Rummelt,^a Flavien L. Morel,^{a,b} Michael Wörle,^a Marco Ranocchiari,^{*b} Jeroen A. van Bokhoven^{*a,b} K. Furman¹, D. Baudouin¹, F. Ribeiro² and C. Coperét¹* ¹ETH Zürich, Department of Chemistry and Applied Biosciences, Laboratory of Surface and Interfacial Chemistry, Wolfgang-Pauli-Strasse 10, 8093 a ETH Zürich, 8093 Zürich, Switzerland; b Paul Scherrer Institute, CH-5232, Villigen PSI, Switzerland Zürich (Switzerland) ²Purdue University, School of Chemical Engineering, 480 Stadium Mall Metal-organic frameworks (MOFs) with large porosity and high crystallin-Drive, West Lafayette, N 47907-2100 (United States of America) ity are ideal candidates for heterogeneous catalysts. [1] We report here a rationally designed, crystalline, and porous P-functionalized MOF, named Supported nanoparticles (NPs) are one of the largest classes of heterogene-LSK-3, featuring IRMOF-9 topology (Figure). ous catalysts and are used both in the petrochemical and the fine chemical industries. In these systems, there are numerous parameters influencing the catalyst performances, such as the size and the distribution of the metallic nanoparticles, but also their interaction with the support surface [1]. Recently Gajan et al. studied small AuNPs of ca. 2 nm supported on silica covered with -OSiMe₃ groups instead of OH functionalities, which greatly modifies the hydrophobic character of the surface and the catalytic properties of Au [2]. We thus investigated the effect of Me₃SiO- groups at the surface of silica on the reactivity and selectivity of supported Ru nanoparticles (Ru/SiO₂) LSK-3 performed phosphine organocatalysis with a unique reaction selec-OSIMe3) towards Water-Gas-Shift reaction. Ru/SiO2-OSIMe3 exhibits a four-fold tivity, which has been rationalized by means of molecular modeling. The crystalline nature of the framework provides additional steric hindrance and increase in methanation rate in comparison to RuNPs supported on silica new unexplored ways to modify the local environment of the active site. covered with OH functionalities (Ru/SiO₂), which is to be related to a modi-Analogously to enzymes, it is not only the size of the pores that determines fication of the CO adsorption properties of these particles. the behavior of the catalyst, but it is how the active site is oriented relative to the MOF framework, which affects what substrate can and cannot react. [1] Den Breejen et al, J. Am. Chem. Soc. 2009, 131, 7197. This opens new avenues for structural control and understanding of hetero-[2] Gajan et al, J. Am. Chem. Soc. 2009, 131, 14667. geneous catalyst fully exploiting the unique MOF properties. [1] Ranocchiari, M. and van Bokhoven, J. A. Phys. Chem. Chem. Phys., 2011, 13, 6388. **CSE08** CSE07 Catalysis Science Engineering Catalysis Science Engineering Reinventing zeolite base catalysis: Less is more Selective CeO₂-based catalysts for liquid-phase hydrogenation of triple bonds in polyunsaturated and polyfunctionalized substrates Tobias C. Keller, Stéphane Isabettini, Javier Pérez-Ramírez* Gianvito Vilé, Leonard Floryan, Javier Pérez-Ramírez* ETH Zurich, Wolfgang-Pauli-Strasse 10, CH-8093 Zurich, Switzerland ETH Zurich, Wolfgang-Pauli-Strasse 10, CH-8093 Zurich, Switzerland The use of alkali-metal ion-exchanged zeolites as catalysts for reactions requiring weak basicity has been known for more than 20 years. However, It has been recently discovered that ceria exhibits a remarkable selectivity in their success has been hampered by their humble activity, that was often the gas-phase hydrogenation of acetylene and propyne to the corresponding further crippled by access limitations. Through introduction of hierarchical olefins [1]. Here, we have gathered further fundamental aspects of the bestructuring, their performance could be improved and mesoporosity was havior of this intriguing metal oxide in hydrogen mediated reactions. Teridentified as predominant performance descriptor. In this work, the role of cation type and loading along with porous structure was investigated in de-

minal (1-pentyne, 1-hexyne) and non-terminal (2-pentyne, 3-hexyne) alkynes as well as substrates containing additional functional groups (3- methyl-1-pentyn-3-ol, phenylacetylene, ethyl-4-phenyl-2-butyn-oate) and conjugated unsaturations (2-methyl-1-buten-3-yne) have been systematically hydrogenated over TiO2-supported CeO2 in a trickle-bed micro-reactor. The results have revealed outstanding stereoselectivity, regioselectivity, and chemoselectivity patterns of ceria-based catalysts, with important implications for olefin purification and fine chemical production.



Fig. 1. Schematic representation of the selective character of CeO₂/TiO₂ in the hydrogenation of triple bonds

[1] G. Vilé, B. Bridier, J. Wichert, J. Pérez-Ramírez, Angew. Chem. Int. Ed. 2012, 51, 8620.

Si/Al Fig. 1. Schematic of the activity of zeolite base catalysts.

tail for a broad compositional range of faujasite zeolites. As a result, hierar-

chical high-silica zeolites were identified as outstanding base catalysts,

Cs-US'

high-silica USY

high-silic: USY

revolutionizing the fundamental concepts behind zeolite base catalysis.

Cation free (0 w-%)

Low cesium content (5 w-%)

High cesium content (20 w-%)

[1] D. Verboekend, T. C. Keller, S. Mitchell, J. Pérez-Ramírez, Adv. Funct. Mater. 2013, 23, 1923.

Catalysis Science Engineering

CSE09

When DFT Calculations Meet Experimental Results: Understanding the Structure Sensitivity of Alkyne Hydrogenations on Pd nanoparticles

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Structure sensitive reactions are characterized by showing activity and selectivity dependence on nanoparticle size and shape (*i.e.* the type of exposed atoms, such as Pd(111) or Pd(100) planar sites, or low coordination sites). The observed behavior may have a *thermodynamic* reason, *i.e.* a difference in the adsorption strength of the alkyne and alkene on each type of active site, or a *kinetic* reason, *i.e.* different activation energies for each step of the reaction on each site.

Therefore, we studied the hydrogenation of 2-methyl-3-butyn-2-ol (MBY) to 2-methyl-3-buten-2-ol (MBE), which is a known structure sensitive reaction [1], within a DFT based *ab-initio* approach on a Pd₃₀ cluster showing both planar and low coordination sites, to gain an atomistic perspective of the phenomenon. Both the thermodynamic and kinetic drives were explored by determining firstly the adsorption strengths of all possible adsorption modes for MBY and MBE, and then the activation energies of each step of the reaction on each type of site. In order to validate the results, MBY gas-phase hydrogenations were also carried out on SiO₂ well-defined supported nanocubes of 10 and 18 nm in edge length (enclosed by Pd(100) atoms) and octahedra of 37 nm of edge length (enclosed by Pd(111) atoms). The DFT analysis determined that the key to the structure sensitivity of the reaction comes from the different heats of adsorption of MBY and MBE on each type of site, rather than from a kinetic drive. This allowed making predictions concerning the activity of the different Pd/SiO₂ catalysts, which were subsequently confirmed by the experimental results

[1] M. Crespo-Quesada et al., J Am Chem Soc 2011, 133, 12787.

Catalysis Science Engineering

CSE11

Activity and Selectivity of Pd Catalyst in Liquid-Phase Alkynol Hydrogenation: Effect of Particle Size and Modification with the Second Metal

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Pd-catalyzed selective -C=C- hydrogenation to the corresponding olefinic product is an important reaction in the manufacture of fine chemicals.¹ In this type of reactions, controlled modifications in Pd nanoparticle (NP) size and addition of a second metal were identified as effective means of influencing catalytic response.^{1,2} We analyzed the effect of particle size on catalyst performance for a series of monodispersed Pd NPs (2-10 nm) stabilized by poly(N-vinyl-2-pyrrolidone) (PVP) in the liquid-phase selective hydrogenation of alkynols with different hydrocarbon chains (C5-C20). Larger Pd NPs exhibit intrinsically higher specific activity (per Pd surface atom) while smaller Pd NPs deliver greater alkenol selectivity. Experimental data are adequately represented by a kinetic model based on a Langmuir-Hinshelwood mechanism. A significant (up to 96 %) increase in selectivity to the target olefinic product at almost complete (98 %) conversion with addition of the second metal (Ag, Cu) was demonstrated over PVP-stabilized as well as supported NPs. This result is attributed to the blockage of "unselective" Pd sites responsible for over-hydrogenation. Catalytic response was rationalized by high-resolution microscopy coupled with energy-dispersive x-ray spectroscopy.

Our findings establish the basis for the development of Pd-based catalysts for the selective production of alkenols where product distribution depends on the hydrocarbon chain length and can be controlled by adjusting the Pd NP size and the incorporation of a second metal.

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 N. Semagina and L. Kiwi-Minsker, *Catal. Rev.-Sci. Eng.* **2009**, *51*, 47.

Catalysis Science & Engineering

Performance of a Au/Al_2O_3 catalyst in the decomposition of formic acid

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After years of being used as a test reaction for catalytic activity, the decomposition of formic acid has become a potential source of H₂ [1] via reaction HCOOH \longrightarrow H₂ + CO₂.

The undesired side reactions forming $CO + H_2O$ and $HCHO + CO_2 + H_2O$ are known [2,3], however the latter is often disregarded, making it unclear if its occurrence is monitored. This plays an important role in the calculation of H_2 selectivity if only dehydrogenation and dehydration are taken into account.

A system to carry out the catalytic vapor-phase decomposition of HCOOH and to determine the conversion and selectivity to H_2 , CO_2 and CO, while being able to detect the presence of other products like formaldehyde and methanol, was developed. 0.7 wt.% Au/Al₂O₃ catalysts were synthesized and pretreated under different conditions to compare their performance in the dehydrogenation of formic acid between room temperature and 350 °C.

Reducing or calcining the catalyst gave different Au particle sizes, yet no significant changes in conversion or H₂ selectivity were observed. Full conversion was reached above 200 °C while H₂ selectivity decreased from 100% at 100 °C to less than 65% at 350 °C for all pretreated catalysts. H₂ selectivity remained more stable over time for catalysts pretreated at higher temperatures. CH₃OH and HCHO were detected with all catalysts above a reaction temperature of 130 °C and accounted for up to 35% of the products at 350 °C.

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- [2] P. Mars, J.J.F. Scholten, and P. Zwietering, Adv. Catal. 1963, 14, 35-113.
- [3] T. Kecskés, R. Németh, J. Raskó, J. Kiss, Vacuum 2005, 80, 64-68.

Catalysis Science Engineering

CSE12

Advanced cathode materials based on Pt-oxide systems for application in polymer electrolyte fuel cells (PEFCs)

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One of the main drawbacks hindering a widespread commercialization of polymer electrolyte fuel cells (PEFCs) is the slow kinetics of the oxygen reduction reaction (ORR) at the cathode side and the cathode's corrosion stability. In the last years, important progresses have been made towards the development of advanced catalytic materials based on Pt-alloy nanoparticles supported on high-surface area carbons (Pt/C). However, Pt/C systems suffer from corrosion instability, being fuel cell lifetime determining. Therefore, a growing interest is raising towards alternative, more stable support materials to carbons, such as metal oxides.

Among the stable oxides in acidic media, we have selected antimony doped tin oxides since they can achieve high electronic conductivity and are relatively low-cost materials. Doped-tin oxide has been synthesized by a modified sol gel method. The powder processing significantly influenced the dopant distribution between the bulk and the surface of the oxide particles; by means of X-ray phothoelectron spectroscopy we were able to correlate the surface chemistry of oxide semiconductors with their interfacial electrochemical properties in liquid electrolyte. On the porous oxide thin films, Pt nanoparticles were deposited by magnetron sputtering and cyclic voltammetry and rotating ring disc electrode (RRDE) measurements were performed to evaluate the electrochemical stability and activity towards ORR.

This work was supported by the Competence Center Energy and Mobility (CCEM), Switzerland and by Umicore AG & Co. KG within the project DuraCat.

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CSE13

Deactivation of a commercial honeycomb noble metal-based CO oxidation catalyst by Cr-containing species

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Catalyst deactivation is of great concern since it is by and large unavoidable and directly impacts the efficiency and the cost of a process. One major cause of deactivation is chemical poisoning by metal- (Pb, Ca, Zn) or heteroatom-containing (P, S) compounds present in the stream [1,2]. Under very harsh conditions (high temperature, oxidizing atmosphere and moisture), even highly stable stainless steel can be corroded, releasing volatile Cr(VI)-containing species [3]. In the present work, a commercial honeycomb noble metal-based catalyst was exposed for 7'300 h to a stream containing CO and volatile Cr-based species. The significantly lower activity of the spent catalyst was attributed to the coverage of noble metal particles, predominantly by Cr_2O_3 and CrO_2 . The CO conversion temperature range and the conversion profiles were similar to those obtained on mixed Al2O3-Cr₂O₃ catalysts [4], thus confirming the role of the Cr-containing species. The inhomogeneous distribution of the deposit along the monolith channels resulted in the different sections (inlet, middle, outlet) of the spent catalyst to have different activities, the inlet section being the most strongly deactivated.

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- [3] K. Hilpert, D. Das, et al., J. Electrochem. Soc., 1996, 143, 3642.
- [4] T.P. Maniecki, Catal. Today, 2011, 176, 215.

Catalysis Science Engineering

CSE15

Cycloaddition of CO_2 to Epoxides Catalyzed by

Imidazolium-Based Polymeric Ionic Liquids

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Conversion of carbon dioxide (CO_2) into useful chemicals has attracted considerable interest. Cycloaddition of CO_2 to epoxides affording more valuable cyclic carbonate is one of the most studied catalytic systems.[1]

We prepared a styrene-functionalized imidazolium chloride polymer and studied its catalytic activity in cycloaddition of CO_2 with a series of epoxides. Under mild conditions (40 bar pressure of CO_2 , 140°C), high yield with excellent selectivity of the cyclic carbonate can be achieved.



Due to the cross-linked nature, the ionic polymer is insoluble in any solvents and is highly stable, allowing easy recycling of the catalyst.



[1] Y. Xie, Z. Zhang, T. Jiang, J. He, B. Han, T. Wu, K. Ding, Angew. Chem. Int. Ed., 2007, 46, 7255.

Catalysis Science Engineering

CSE14

*Nano*Ru@hectorite: A Heterogeneous Catalyst with Switchable Selectivity for the Hydrogenation of Quinoline

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The hydrogenation of quinoline is an important reaction, since the hydrogenation products have various industrial applications ranging from the production of petrochemicals and fine chemicals to the development of heterocyclic skeletons for pharmaceuticals and agrochemicals.



A versatile nano-structured catalyst composed of ruthenium nanoparticles intercalated in hectorite (*nano*Ru@hectorite) catalyzes the hydrogenation of quinoline with switchable selectivity: In water, the reaction gives 1,2,3,4-tetrahydroquinoline exclusively, while decahydroquinoline is obtained exclusively in cyclohexane.

Catalysis Science and Engineering

CSE16

DFT investigations of Ni/Al₂O₃ catalyst during methanation

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Recently, surface modifications on a commercial Ni/Al₂O₃ catalyst during the production of methane from synthesis gas were investigated by *quasi in-situ* X-ray photoelectron spectroscopy (XPS) [1, 2]. The purpose of this study was to investigate the sulphur deactivation mechanism during an industrial methanation process, but also after catalyst regeneration.

In the present work we extended our computational investigations to study the adsorption of CO and C_xH_y compounds on the Ni/Al₂O₃ catalyst. The focus was to study possible catalyst changes and the thus modified catalytical behaviour of the nickel particles, as well as to see differences in the vibration behaviour of adsorbates, when CO and C_xH_y adsorbs either on the variety of Ni particle sites or on the support. This was done using Density Functional Theory calculations (StoBe) with cluster model and non-local functional (RPBE) approach. For modelling the catalyst, an Al₁₅O₄₀H₃₅ cluster has been selected representing the γ -Al₂O₃(100) surface, and Ni metal particles of different sizes were cut from a Ni(100) surface and deposited on the Al₁₅O₄₀H₃₅ cluster. Several adsorbates have been suggested by DRIFTS studies to be stable on Ni/alumina support such as CO, C₂H₂, or hydrogen carbonates.

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Catalysis Science Engineering

CSE17

Gold mesitylene as a precursor for nanoparticle deposition

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Though gold is usually a catalytically inert material, nanoscale Au supported on TiO_2 has been shown to be catalytically active for CO oxidation, and recently even Au supported on an inert support such as SiO_2 has shown intrinsic activity for CO oxidation. [1, 2] The challenge with the generation of supported nanoparticles lies in obtaining contaminant free 2nm particles.

We report a unique, low temperature method for the deposition of Au nanoparticles on SiO₂ and TiO₂. Via heating in an 80 °C solution of gold mesitylene and toluene, Au was deposited on partially dehydroxylated SiO₂ with a particle size of 1.76 ± 0.28 nm (Figure 1). Upon contact at 25°C with hydroxylated anatase TiO₂, gold mesitylene in toluene was decomposed to form <1nm Au nanoparticles.



Figure 1 – TEM micrograph of Au nanoparticles deposited on SiO_2 (left) and particle size distribution of Au-SiO₂ (right)

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 Gajan et al., J. Amer. Chem. Soc. 2009, 131, 14667

Catalysis Science Engineering

CSE19

Structural and electrochemical investigation of thin platinum films fabricated by pulsed laser deposition

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At present, Pt-based electrocatalysts are the material of choice in polymer electrolyte fuel cells. However, due to the sluggish kinetics of the oxygen reduction reaction occurring at the cathode side, leading to overpotentials of around 0.4 V, their wide-ranged application is still limited. Enhancing the catalytic activity by tailoring the crystallographic orientation of the surface or the electronic properties of platinum has attracted a great deal of interest over the last decade.

First steps in fabricating a new Pt-based electrocatalyst are described in this contribution. Very thin platinum films (~5 nm) were grown on single crystalline (100) strontium titanate substrates using pulsed laser deposition. In-situ reflection high energy electron diffraction was applied to follow the growth behaviour. The effect of different deposition parameters on the surface morphology and crystalline orientation were investigated by the means of scanning electron microscopy and x-ray diffraction. Cyclic volt-ammetry measurements on the produced platinum films were carried out in several electrolytes with varying pH and varying adsorbing anions anions in order to probe its surface properties for electrocatalytic reactions.

Catalysis Science Engineering

Asymmetric C-H activation using Biotinylated Rh(I) Complexes

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Rhodium(III) complexes bearing Cp ligands proved to be highly enantioselective catalysts for directed carbon-hydrogen (C–H) bond functionalizations of hydroxamic acid derivatives. The Rh(III) catalyst generated in situ by oxidation from Rh (I) precursor was proposed to be the active and robust catalyst by Ye and Cramer [1]. Previous work proved that high levels of both selectivity and reactivity can be achieved by an artificial metalloenzyme by introducing a basic carboxylate residue in appropriate proximity to the metal center within the protein through computational modeling and genetic engineering [2]. Our current efforts are centered on the asymmetric C-H activation relying on a coordinatevely saturated Rh (I) precursor incorporated in streptavidin mutants in the presence of cellular extracts.



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Catalysis Science and Engineering

CSE20

Active sites in Re-based alkene catalysts supported on γ -Al₂O₃ : Structure and Density.

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While $\text{Re}_2\text{O}_7/\gamma$ -alumina is an active room temperature catalyst in alkene metathesis, the structure of the active sites is still unknown despite forty years of research. [1] Previous studies on the model system CH₃ReO₃/Al₂O₃ have revealed that the active site is based on Al-CH₂-ReO₃ (1), which results from the activation of the C-H bond of CH₃ReO₃ on the defect sites of alumina, and which generates the catalytically active carbene (2) in the presence of alkenes.[2]

$$\begin{array}{c} \begin{array}{c} CH_3 \\ O'\overset{Re}{\overset{Re}{\overset{}}}_{O} O \end{array} \xrightarrow{\gamma \cdot Al_2O_3} \end{array} \begin{array}{c} \begin{array}{c} O \\ CH_2 \\ O' \overset{Re}{\overset{}}_{O} O \end{array} \begin{array}{c} O \\ CH_2 \\ O' O \\ O \\ O' O \\ O \\ O' O \\ O'$$

Here, we address the structure of active sites and reaction intermediates in alumina supported Re-based alkene metathesis, and also link the activity of the catalyst with the different sites of γ -alumina by a combined used of solid-state NMR spectroscopy and computational chemistry.

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Catalysis Science Engineering

CSE21

Chemoselective Liquid Phase Hydrogenation of Nitro Aromatic Compounds over Quasi Monodispersed Pt Nanoparticles Tailored by Hyper-Crosslinked Polystyrene

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Aromatic amino compounds are extensively used in the manufacture of fine chemicals [1]. The hydrogenation of nitroarenes over conventional noble metal nano-particles (NP) is known to be structure sensitive [2] meaning that a catalytic response depends on the NP surface structure. Therefore, to develop an effective catalyst, metal NPs' size has to be strictly controlled.

We report for the first time 99.9% yield of aminocompounds and high TOFs (up to 61 s⁻¹) in the liquid phase hydrogenation of several para-substituted nitroaromatics (-OH, -OCH₃, -CH₃, -H, -Br, -Cl, -COOH and -NO₂) over quasi-monodispersed (ca. 3.3 nm from microscopy and CO chemisorption) Pt nanoparticles (NPs) confined within a hyper cross-linked polystyrene (HPS) polymeric matrix (uniform pore size ~4.6 nm; 1065 m² g⁻¹). Taking the selective hydrogenation of *p*-chloronitrobenzene as a model reaction, antipathetic structure sensitivity (i.e. up to a 3-fold TOF greater over larger, 1.6→3.3 nm, Pt NPs) has been established. Moreover, a higher activity and amine selectivity were attained at elevated pressures $(1\rightarrow 20 \text{ bar})$ irrespective of the support (i.e. active carbon, Al₂O₃ and HPS). Nonetheless, while Pt/HPS shows high stability without any activity/selectivity loss in repeated reaction runs, the state-of the-art active carbon and alumina-supported Pt catalysts underwent a decrease in activity as a result of metal leaching. Our results demonstrate the potential of HPS as a suitable support for tailoring metal nanoparticle size and circumvent undesirable metal leaching.

H. U. Blaser, H. Steiner, M. Studer, *ChemCatChem* 1 (2009) 210.
 F. Cárdenas-Lizana, et *al.*, *J. Catal.*, 301 (2013) 103.

Catalysis Science and Engineering

CSE23

Preparation of silica supported well-defined rhodium and iridium surface dimeric complexes and their conversion into nanoparticles.

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In this study, we prepared rhodium and iridium nanoparticles *via* Surface Organometallic Chemistry (SOMC). The first step consists in the controlled grafting on partially dehydroxylated silica of an organometallic precursor, here $[(cod)MOSiOR]_2$ (M = Rh or Ir; R = Me or Si(OtBu)_3), where a bond between the metal center and the surface is formed, with a control of the nature and density of surface sites. The supported nanoparticles are then obtained by the subsequent treatment under static or flowing hydrogen at temperatures ranging from 300 °C to 500°C. This controlled surface chemistry leads to the formation of small nanoparticles (mean size below 2 nm), where the intermediate and the final object have been characterized by ¹H and ¹³C solid state NMR, infrared transmission spectroscopy, elemental analysis, transmission electronic microscopy and gas adsorption.

Rhodium and iridium catalysts were also prepared by the traditional incipient wetness impregnation technique, where the metallic precursor is dissolved in a solvent to achieve uniform dispersion on the support, and after drying the solid, the ligands are decomposed by thermal treatment and the metal is reduced by reaction with hydrogen. Influence of the preparation route on the properties of the supported nanoparticles are discussed, notably in term of hydrogen and carbon monoxide chemisorption stoichiometries.



Fig. 1: Controlled grafting of [(cod)RhOSi(OtBu)₃]₂ on silica and its conversion into nanoparticles

Catalysis Science Engineering

Towards Directed Evolution of an Artificial Transferhydrogenase

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The incorporation of a biotinylated iridium piano stool complex into streptavidin (SAV) variants affords artificial transfer hydrogenases (ATHases) which have been shown to be effective catalysts for the enantioselective reduction of prochiral imines. ^[1]

Since the amino acids forming the second coordination sphere around the metal have a big influence on the catalytic performance, the implementation of a directed evolution protocol would be desirable. This approach would allow to screen large SAV libraries with respect to the activity and selectivity of the corresponding ATHases. In this context, two main challenges have been identified: First, methodologies have to be developed to perform catalysis in the presence of whole cells or cell lysates rather than using purified SAV. Secondly, suitable high-throughput screening assays need to be developed to allow the screening of thousands of ATHase variants directly in cell cultures. Herein, we present our efforts towards addressing these challenges

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Catalysis Science Engineering

CSE24

Tailoring Pd-nanoparticles selectivity via Colloidal Techniques

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Synthesis of monodispersed colloidal nanoparticles (NPs) for catalytic applications is an area of research that is attracting appreciable research activity [1,2]. Modifications in the electronic character and/or structural properties (shape and size) of the metal NP have proved an effective means of influencing activity and selectivity in hydrogenations [2] which, in turn, can be affected by the use of specific protective and modifying agents.

We propose in this work a systematic adjustment of the surface properties of Pd NPs by means of altering the nature of the reducing, stabilizing and modifying agents. Incorporation of these agents was carried out using two approaches: (*i*) during colloid preparation; (*ii*) impregnation of the catalyst support. Using a structured catalyst based on monodispersed Pd NPs supported on carbon nanofibers (CNF) grown sintered metal fibers (SMF) we have addressed the effect of metal crystal size for Pd NPs \leq 4 nm where the selective hydrogenation of acetylene (to ethylene), with fundamental industrial importance, has been selected as model reaction.

The findings of this work illustrate, for the first time, that a catalyst based on polyethyleneimine (PEI, *i.e.* N-containing) modified CNF/SMF supported (4 nm) polyvinylpyrrolidone (PVP)-stabilized Pd is an optimum formulation for olefin production ($S_{C2H4} = 93\%$) where the catalyst shows remarkable stability with time-on-stream. Our results illustrate the viability of fine tuning catalytic response in selective semi-hydrogenation by means of using protective/modifying agents for metal NPs.

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CSE25

Tuning 2nm-Ruthenium Nanoparticles Perfromances in Fischer-Tropsch by modifying the Catalyst-Support interface

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Ruthenium nanoparticles (RuNPs) supported on silica exhibit high activity and selectivity in Fischer-Tropsch synthesis [1]. Recently, we discovered that the modification of the silica surface composition from standard -OH functionality to -OSiMe₃, the adsorption properties and catalytic performance of supported RuNPs on changes significantly. The catalyst covered with -OSiMe₃ groups, shows ehnaced selectivity towards oxygenated species (alcohols, aldehydes) [2], compared to the standard -OH covered catalyst, which is related to a modification of the CO adsorption properties of these particles.

In this work, we investigated the impact of different grafted groups on silica surface (-OSiMe₂($C_{12}H_{25}$), OSiMe₂(C_6H_5), etc.) towards the H₂ and CO adsorption properties.



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Catalysis Science Engineering

CSE27

CuCrO₂ delafossite: the first stable copper catalyst for Cl₂ production

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The catalyzed oxidation of HCl to Cl2 is a highly demanded route to valorize the HCl surplus in the chemical industry [1]. Albeit highly active and stable RuO₂-based catalysts have been piloted and installed for this reaction, the challenge to develop industrial copper-based catalysts is very appealing due to its cost-effectiveness. However, since the implementation of CuCl₂ by Deacon in 1868, the search for stable copper catalysts has been to no avail. We have discovered the first copper-based material, CuCrO₂ delafossite, which exhibits high activity and most importantly unique stability under chlorinating and oxidizing conditions (Fig. 1a, b), thus, securing a stable Cl₂ production in a long run. Contrarily, other cuprous delafossites such as CuAlO₂, CuGaO₂, CuFeO₂, and CuMnO₂ suffered from significant bulk changes and extensive metal loss. Building on this result, a novel CuCrO₂-CeO₂ composite is developed, which exemplified four-fold activity increase compared to its individual components (Fig. 1c) due to synergistic interaction of CeO2 with CuCrO2. Thus, a cost-effective and energy-efficient technology for chlorine recovery can now be feasible.



Fig. 1. XRD patterns of CuCrO₂ and CuAlO₂ in fresh form (a) and after Deacon (b). Space Time Yield of CeO₂, CuCrO₂, and CuCrO₂-CeO₂ (c).

[1] J. Pérez-Ramírez, C. Mondelli, T. Schmidt, O. F. -K. Schlüter, A. Wolf, L. Mleczko, T. Dreier, Energy Environ. Sci. 2011, 4, 4786.

Catalysis Science Engineering

CSE26

CSE28

Nickel-silicide colloid prepared under mild conditions as a versatile Niprecursor for more efficient CO2 reforming of CH4 catalysts.

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Preparing highly active and stable non-noble metal-based dry reforming catalysts remains a challenge today. In this context, supported nickel nanoparticles with a size of 1.3±0.2 nm and 2.1±0.2 nm were synthetized on silica and ceria, respectively, via a two step-colloidal approach. 2-nm nickelsilicide colloids were first synthetized from Ni(COD)2 and octylsilane at low temperature and subsequently dispersed onto supports prior to reduction under H₂. The resulting catalysts display high activity in dry reforming compared to their analogues prepared using conventional approaches, ceria providing greatly improved catalyst stability.



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Catalysis Science Engineering

Rational strategies to design a technical IrO2-based Deacon catalyst

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The catalyzed oxidation of HCl to Cl₂ (Deacon reaction) comprises a sustainable route to recycle chlorine in the chemical industry [1]. We discovered IrO2 as a Deacon catalyst, whose performance was further enhanced by supporting on TiO2-rutile (r). However, for the application in large-scale facilities, the technical catalyst has to fulfill additional requirements, such as a sufficient mechanical stability and preservation of the textural properties. The direct extrusion of TiO2-r yields suboptimal carriers. However, the addition of 20 wt.% TiO2-anatase (a) as extrusion aid was identified beneficial. The mixed TiO2 extrudates exhibited a reasonable mechanical strength and, owing to lower calcination temperatures required, preserved most of the porosity (Fig. 1a). The obtained technical catalyst is not affected by diffusion limitation, and, in crushed form, possesses a similar activity as that of pure IrO_2/TiO_2 -r (Fig. 1b). Our results on shaping strategies provide fundamental insights to rationalize the design of technical catalysts for HCl oxidation.



Fig. 1. (a) Pore size distribution of TiO₂-r powder and mixed TiO₂ extrudates. (b) Arrhenius plot of supported and technical IrO₂-based catalysts. J. Pérez-Ramírez, C. Mondelli, T. Schmidt, O F -K Schlüter [1]

A. Wolf, L. Mleczko, T. Dreier, Energy Environ. Sci. 2011, 4, 4786.

Catalysis Science Engineering

CSE29

Silver nanoparticles for olefin production: a paradigm shift in the mechanistic description of catalyzed hydrogenations

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The selective hydrogenation of unsaturated hydrocarbons is crucial for the purification of olefin streams and the manufacture of fine chemicals. The development of novel heterogeneous catalysts excelling the performance of available Pd-based systems constitutes a key challenge requiring molecularlevel understanding of the reaction mechanism. This contribution shows that Ag nanoparticles, displaying metal sizes in the range of 2-20 nm, are intrinsically selective (>90%) for the partial hydrogenation of propyne. Certain kinetic fingerprints of Ag, like the positive dependence of the C₃H₄ pressure, the relatively low reaction order in H₂, and the low apparent activation energy, deviate from conventional metals like Pd or Ni, and question the applicability of the Horiuti-Polanyi scheme [1]. Density Functional Theory (DFT) calculations and micro-kinetic modeling demonstrate the occurrence of an alternative mechanism, featuring the activation of hydrogen on the adsorbed propyne. This broadens the mechanistic diversity of hydrogenation mechanisms over solid surfaces and opens new directions for understanding other poor H2-splitting metals.



Fig. 1. Orders of reactions (a), Arrhenius plot (b), and transition state for H_2 activation via the proposed hydrogenation mechanism (c).

[1] J. Horiuti, M. Polanyi, Trans. Faraday Soc. 1934, 30, 1164.

Catalysis Science and Engineering

CSE31

New insights into the promotion of methanol synthesis catalysts by CO₂

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Methanol is a high demand chemical expected to become even more important in a post-oil society. Interestingly, CO_2 highly enhances the synthesis of methanol from syngas (CO/H₂) over Cu-ZnO-Al₂O₃ [1]. However, there is still a lack of understanding the reasons for this phenomenon and its connection to the catalyst composition. We demonstrate that consecutively altering the CO_2 concentration in the syngas feed without removing the catalyst from the reactor provides improved insight into the promotional effect over catalysts of varied compositions: a strong synergism between Cu and ZnO is found, which depends strongly on the gas feed composition and the oxidation state of Cu surface sites appear to determine the catalytic performance of methanol synthesis catalysts beside the particle size dependence of the reaction.



Fig. 1. Methanol synthesis at 513 K, 5.0 MPa, and $H_2:CO_x = 7$ ($CO_x = CO + CO_2$) over Cu-based catalyst compositions keeping the atomic ratio constant at Cu:Zn:Al = 6:3:1. ZnO-Al₂O₃ possesses only poor activity (X < 0.1%) and no hysteresis.



Catalysis Science Engineering

Binder design in technical zeolite catalysts for methanol to olefins

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Industrially, most heterogeneous catalysts are applied in the form of shaped bodies to permit facile handling and recovery, and to avoid pressure drops. These technical catalysts differ strongly from their research analogues, *i.e.* a single bulk/supported active phase in powder form, as binders must be incorporated to enhance the mechanical stability. Interactions between the binder and the active phase cause compositional changes, alter the mass transfer within shaped zeolite bodies, and ultimately affect the catalytic performance. This work aims to understand synthesis-property-function relationships with respect to the chosen binder properties in order to improve technical zeolite design (Fig. 1) in the conversion of methanol to olefins.



Fig. 1. Rationalizing the performance of binder-containing zeolite catalysts in the conversion of methanol to olefins

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Catalysis Science and Engineering

CSE32

Rational design of novel sorbents for CO2 capture

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Deriving from the ability to incorporate CO₂ reversibly [1], dawsonite-based materials have been reported as candidates for capturing CO₂ from point sources [2]. The sorption capacity of these materials is enriched by the presence of H₂O vapor, which is inherent in coal-derived flue gases. Such benefit distinguishes dawsonites from other materials which are unstable under humid conditions. Therefore, we have monitored the reversible carbonation of dawsonite powders revealing a CO₂ uptake of ~1.4 mmol g⁻¹ over five cycles (Fig. 1a,b). Consequently, we have been studying dawsonites in shaped bodies in order to highlight the potential implementation in industrial capture units. Our scope is to rationally engineer extrudates, being mechanically and thermally stable towards a broad range of conditions, *i.e.* humidified gases, elevated pressures and medium temperatures. Equally structural parameters will correlate to the sorption performance.



Fig. 1. (a) CO_2 breakthrough curves in cycle 1 and 5 over a dawsonite sample at 473 K, 3 MPa, CO_2 : $H_2O = 1:1$ N₂-balanced. (b) PXRDs of calcined dawsonite sample (bottom), after carbonation (middle) and after 5 cycles (top).

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CSE33

Hydrolytic hydrogenation of hemicelluloses over Ru modified hierarchical zeolites

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The concept of an integrated biorefinery system involves the catalytic transformation of bio-based feedstocks into chemicals, materials, and fuels. Hemicelluloses such as xylan and arabinogalactan account for 20-35% of lignocellulosic biomass. Novel bi-functional catalytic strategies have been advanced for the simple, one-pot transformation of hemicelluloses to produce value-added chemicals [1]. Hierarchical zeolites are solid acid catalysts which integrate mesoporosity with their inherent microporosity enhancing their catalytic effectiveness. We show that Ru-modified hierarchical USY and beta zeolites displayed higher activity for the hydrolysis of hemicellulose than conventional zeolites due to improved accessibility of the acid sites. Besides, the selectivity to polyols was further enhanced by facilitated product diffusion.



Fig. 1. Reaction scheme of the one-pot hydrolytic hydrogenation of xylan into xylose, xylitol and furfural over Ru modified hierarchical zeolites.

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Catalysis Science Engineering

CSE35

Porosity-acidity interplay in hierarchical zeolites and relevance for the design of improved liquid-phase alkylation and esterification catalysts

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Hierarchical ZSM-5 zeolites with intracrystalline mesopores can be effectively prepared by desilication, while simultaneously modifying the bulk composition and acidity [1]. Effects of the latter are frequently overlooked due to a general dominance of porosity in diffusion-limited processes. Herein, advanced spectroscopic, temperature-programmed, and catalytic techniques are applied to characterize distinct acidic properties and the results are correlated with the porosity and compositional variations. The catalytic implications are evaluated in liquid-phase alkylation and esterification reactions. Analysis of the activity and selectivity relative to the distinct transport and acidity demands, enable identification of key parameters in the postsynthetic design.



Fig. 1. Catalytic activity of the zeolites in (a) cracking of n-hexane, (b) alkylation of toluene, and (c) esterification of benzyl alcohol, with respect to key properties.

 M. Milina, S. Mitchell, Z. Domíngues Trinidad, D. Verboekend, J. Pérez-Ramírez, *Catal. Sci. Technol.* 2012, 2, 759.

Catalysis Science Engineering

CSE34

Catalytic Upgrading of Pyrolysis Oil: Vapor Phase Self-Condensation of Aldehydes

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Bio-oil obtained through fast pyrolysis of lignocellulosic biomass represents a promising pathway for the production of renewable fuels. However, in order to meet requirements in terms of heating value and stability, a subsequent upgrading step is required, usually aiming the removal of oxygen in form of water from the mixture.[1] As energy efficiency is key in this upgrading step, catalytic refinement through acid- and base-catalyzed condensation reactions over zeolite-based catalysts could yield the solution, a good understanding of the complex reaction network is however essential.



Fig. 1. Reaction network for the catalytic conversion of aldehydes.

In order to decouple the complex interplay between acidity, basicity, and porosity in the different reaction pathways, hierarchical zeolites and zeolite nanocomposites with distinct acid-base properties were prepared and tested in vapor phase condensations of linear aldehydes. From the thereby obtained insights, promising bio-oil upgrading catalysts were identified and design criteria defined.

[1] Michael Stöcker, Angew. Chem., Int. Ed. 2008, 47, 9200-9211.

Catalysis Science and Engineering

CSE36

Tailored hierarchical zeolite catalysts for the isomerization of bioderived substrates

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The production of chemicals through the catalytic conversion of biomass is receiving considerable interest. Particularly, lactic acid (LA) and alkyl lactates can be attained by the heterogeneous Lewis acid-catalyzed isomerization of dihydroxyacetone (DHA) (Fig. 1, center). Nevertheless, this transformation still lacks industrially applicable catalysts. Herein, we show that performing catalysts can be obtained using affordable and scalable postsynthetic treatments of commercial zeolites (*e.g.* MFI and FAU) [1]. While simple alkaline treatment of MFI generates tetra-coordinated Lewis acid centers highly selective for the production of LA, the presence of a gallium salt in the alkaline media enables to further tune the amount and the nature of these Lewis sites as exemplified with the production of ethyl lactate (EL) over modified FAU-type zeolites (Fig. 1). Selectivity to LA and EL of 92% were obtained over our best catalysts, comparable to that of the state-of-the-art catalyst (Sn-beta). The materials are fully reusable several times.



Fig. 1. Lewis acidity (probed by IR of adsorbed pyridine) versus the selectivity to LA and EL over parent (P) and post-synthetic treated zeolites.[1] P.Y. Dapsens, C. Mondelli, J. Pérez-Ramírez, *ACS Catal.* 2012, *2*, 1487.

Catalysis Science Engineering

CSE37

Catalytic bromine recovery - an enabling technology for new alkane functionalization processes

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Bromine-mediated upgrading of alkanes to commodity chemicals (i.e. olefins, alcohols, and liquid hydrocarbons) is a novel and efficient alternative to conventional (steam) cracking and dehydrogenation [1]. However, the success of this technology strongly depends on the recycling of the large amounts of HBr by-product. Consequently, their implementation is tightly linked to the development of a robust technology for bromine recovery. The catalyzed gas-phase oxidation of HBr to bromine is a smart and energy-efficient route (compared to electrolysis) to close the "bromine cycle" (Fig. 1). The application of HCl oxidation catalysts is in principle feasible, but no experimental study has been undertaken yet [2]. Herein, we present fundamental understanding on activity, stability and mechanism of HBr oxidation over shaped Deacon catalysts (RuO₂, CeO₂, IrO2, and CuO-based), and draw comparisons to the well-described HCl oxidation. Further, we analyze the feasability of implementation of the catalytic HBr oxidation at industrial scale by conceptual reactor simulations. • Catalytic oxidation (2HBr + 1/20, \approx Br₂ + H₂O)



Fig 1. Efficient upgrading of alkanes to valuable commodity chemicals via brominative activation followed by elimination with an integrated bromine recovery process. [1] E. McFarland, Science **2012**, *338*, 340.

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Catalysis Science Engineering

CSE39

Formation of particles under reaction conditions for methane steam reforming

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The recent discovery of active single site catalysts on heterogeneous supports [1] has received considerable attention. The MSR reaction is important to obtain H₂ and Rh is one of the most active metals for this reaction. We have synthesized Rh catalysts on Al2O3 and xSm2O3-vCeO2-Al2O3 with atomically dispersed Rh (Figure 1) and analyzed their catalytic performance. Rh/Al₂O₃ showed stronger deactivation during reaction due to sintering. Rh/12CeO2-Al2O3 showed best performance due to the partial stability of the active phase dispersion. The addition of both promoters led to the inhibition of Rh sintering and lowered reaction rates. The co-existence of small clusters and single atoms complement each other for the execution of the many steps in MSR, which include bond breaking and formation. Based on the STEM images, it can be concluded that Rh sinters with time on stream.



Figure 1. HAADF-STEM micrographs of Rh/Al2O3 (left), Rh/12CeO2-Al2O3 (middle) and Rh/6Sm2O3-6CeO2-Al2O3 (right) catalysts after calcination at 773 K. Rhodium appears as bright spots (Z contrast).

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Catalysis Science Engineering

In situ XAS of CeO₂-based materials for two-step solar thermochemical H₂O and CO₂ splitting

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Thermochemical cycles driven by concentrated solar radiation as source of high temperature heat are promising processes for the energy efficient and sustainable generation of fuels . Oxygen storage materials such as ceria-based nonstoichiometric oxides are of great interest as reactive intermediates for the production of H₂ from H₂O (and CO from CO₂) in a two-step redox cycle [1]. Typical process temperatures are 1773 K for the reduction step (1) and 1273 K for the oxidation step (2).

$$\operatorname{CeO}_{2-\delta_1} \xrightarrow{1773K} \operatorname{CeO}_{2-\delta_2} + \frac{\delta}{2} O_2$$
 (1)

$$eO_{2-\delta_2} + \delta H_2O \xrightarrow{1273K} CeO_{2-\delta_1} + \delta H_2$$
 (2)

The introduction of dopants strongly affects the non-stoichiometry δ_i , which is pivotal for the efficiency of the process. However, little is known about the structural changes that occur under these conditions and the effects of introducing dopants are poorly understood. In situ XAFS measurements at the Ce K edge are used to determine the electronic structure of Ce (Ce^{III}/Ce^{IV} ratio) and local geometric distortions of the fluorite-type $CeO_{2-\delta_i}$ lattice under relevant conditions up to 1773 K. In the light of these extreme conditions, we explore the temperature range in which useful in situ spectroscopic data can be obtained to identify oxygen vacancies and establish relationships between the structure of the material and its properties such as oxygen storage capacity, reaction kinetics and stability.

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Catalysis Science Engineering

С

CSE40

Photocatalytic Water Oxidation with Polyoxometalates and Cubanes

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Visible light driven water oxidation is a key step of artificial photosynthesis as an attractive option to directly convert light into storable fuels. Catalytic activity for water oxidation was observed for polyoxometalates (POMs) containing Ru and Co atoms in the transition metal belt. Na₆K{a- $SiW_9O_{37}Ru_3(H_2O)Cl_2$ was recently reported as a promising water oxidation catalyst (WOC) in a system containing Ru(bpy)₃²⁺ as a photosensitizer.^[1] Various cobalt-based POMs were recently identified as WOCs.^[2] We furthermore found a new cobalt containing bismuth tungstate to be active as WOC, while its manganese containing structural analogue is inactive. Electrochemical investigations indicate that this may be due to the low redox potential of the Mn-POM.

Cobalt containing cubanes are another excellent WOC class. Modification of the classic cubane structures by incorporating lanthanide ions allows to modify the catalytic activity. EXAFS measurements on the Co K-edge were performed to obtain further insight into stability and mechanisms of such molecular WOCs through in situ monitoring of changes in the Co coordination sphere. Additionally, XANES spectra provide information on the oxida-tion states of the catalytic centers.^[3]

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CSE41

A synchronous XAS/DRIFTS/MS setup for time-resolved structureactivity measurements

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A spectroscopic cell for synchronous XAS/DRIFTS/MS measurements has been designed and commissioned at the SuperXAS beamline of the Swiss Light Source. The further combination with a modulated excitation (ME) approach allows significant sensitivity enhancement of these time-resolved techniques [1]. The new cell simulates a plug-flow reactor, offers a wide surface for IR collection and a variable thin sample thickness for transmission X-ray absorption spectroscopy (XAS) of highly absorbing materials. The ME approach is facilitated by the absence of dead volume around the sample. First measurements were performed on Pt/Al_2O_3 using alternated CO/O₂ pulses. Time-resolved XAS spectra at the Pt L_{III} -edge exhibited a regular variation of the whiteline intensity in response to repeated CO (or H₂) and O₂ pulses. The structural changes were greatly enhanced after phase sensitive analysis of the time-resolved data [1]. The data quality allows for detailed XAS analysis and the identification of Pt-CO and Pt-H species in the phase-resolved spectra. The corresponding DRIFT spectra exhibited the characteristic signals of adsorbed CO on Pt⁰ in linear (COL) and bridged geometry. The corresponding phase-resolved spectra revealed the existence of two CO_L species exhibiting different response to the CO/O_2 modulation. These preliminary data show that the unique combination of time-resolved bulk sensitive XAS and surface sensitive DRIFTS is possible in the new cell and that the sensitivity of the two techniques is greatly enhanced by the ME approach.

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Catalysis Science Engineering

CSE43

Expanding the series of phosphine-substituted metal-organic frameworks: towards a suitable platform for heterogeneous hydrogenation

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Metal-organic frameworks (MOFs) are a porous, crystalline class of coordination polymers, whose development in the past decade is leading to exciting applications in catalysis. [1] Phosphine-substituted metal-organic frameworks (P-MOFs) are a subclass of MOFs, recently investigated as possible acceptors for metal catalysis.



We present here our recent development in the synthesis of the phosphinoterephtalic acid ligand (PPh₂-BDC), a key ligand towards P-MOFs based on highly stable frameworks such as MIL-101. [2] The relevance of the synthesized P-MOFs to catalysis will be illustrated using the ability of the phosphine moieties to bind rhodium complexes, which are used as precursors for asymmetric hydrogenation of alkenes.

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Catalysis Science Engineering

CSE42

Ageing induced three-way catalytic activity improvement of hexagonal Pd/YFeO₃

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'Self-regenerative' perovskite-type oxides are promising candidates as threeway catalysts in the after treatment of stoichiometric engines [1]. Sintering and stabilization of the noble metal nano-particles can be achieved under high temperature reaction conditions and prolonged operation. Recently, hexagonal YFeO_{3± δ} was also reported as potential support of Pd with similar properties [2].

Hexagonal YFeO₃ supported Pd samples with 0.5 wt% and 2 wt% Pd content prepared by the flame spray synthesis (FSS) exhibited significant dispersion of the active Pd phase and displayed $T_{50\%}$ for CH₄ oxidation under stoichiometric conditions (λ =1; CO, CH₄, NO, O₂) of ca. 723 K in contrast to the 600 K of the reference Pd/ACZ catalyst. The catalysts were then aged under thermal (air) and stoichiometric conditions at 1173 K for 2 h. Both ageing processes caused the severe loss of surface area of the two YFeO₃-based catalysts because of YFeO₃ particle sintering. However, the sintering of Pd particles appeared limited. In contrast to the thermally aged catalyst, XPS and HAADF-STEM revealed metallic Pd nano-particles of 10-20 nm in diameter after stoichiometric ageing. Remarkably, the light-off temperature of Pd/YFeO₃ (600 K) was identical to that of Pd/ACZ after stoichiometric ageing, thus making flame-made Pd/YFeO₃ an interesting catalyst for the removal of CH₄ from vehicle exhaust.

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Catalysis Science Engineering

CSE44

Product Analysis to Study the Mechanism of the Electrochemical Reduction of CO₂

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The electrochemical reduction of CO₂ is a promising process to efficiently convert CO2 into energetically useable molecules, e.g., fuels. The capture and storage of CO2 waste in power plants has emerged as a technically feasible process with proper re-conversions possibilities into fuel still being missing. Copper is known to be a unique electrocatalyst for CO2 reduction to produce a variety of products such as hydrocarbons¹. It has been reported that the product distribution and the activation energy for CO₂ reduction strongly depends on the crystallographic orientation of Cu as well as the formation of intermediates². The goal of our investigation is to identify the effects of the geometric and electronic structure of copper electrodes on the CO2 reduction reaction. Therefore, we used a combination of two complementary techniques to better understand the atomic processes for CO2 electroreduction: Differential Electrochemical Mass Spectrometry (DEMS) and Infrared Spectroscopy (FTIR) are employed to monitor in-situ the analysis of gaseous product distribution and intermediate species as a function of the applied potential.

First results of these two techniques (DEMS and *in situ* FTIR) for the product analysis on Cu during the CO_2 reduction will be presented.

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CSE45

Isotopic frequency response for heterogeneous catalysis

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The rational development of advanced heterogeneous catalysts for the chemical industry, environmental and energy applications requires a mechanistic understanding of catalysis. Conventional spectroscopic and kinetic methods are limited by spectator problems and mechanistic ambiguity. These limitations can be overcome by transient methods, i.e. variation of the reaction conditions with time and monitoring of the adaption of the system to the new conditions. Isotopic labeling, as used for example in the SSITKA method is a particularly useful type of input, because it represents the smallest possible deviation from the true steady state, while the response is still clearly detectable, e.g. by mass spectrometry. In this contribution, we present theoretical considerations for the use of transient isotopic labeling for investigating catalytic reaction kinetics, including different mechanisms¹. It is shown how mikrokinetic parameters can be derived from the frequency response for these cases. In addition, some general features and similarities of transient methods are discussed.



Figure 1: The isotopic composition of the reactor feed is varied with time, resulting in a shifted variation in the product composition. The shift depends on kinetic parameters of the catalyst.

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Catalysis Science Engineering

CSE47

MeOH yield modulates with multiple cycles of methane to methanol conversion

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Copper-exchanged zeolites that were synthesized by aqueous ion exchange of Cu^{II} -acetate and the Na- form of the zeolite have been shown to convert methane to methanol under mild conditions [1]. This has inspired our investigations for a possible upgrade to a true catalytic process. We have shown that interaction with water facilitates desorption of the adsorbed intermediate as MeOH and opens the process to a catalytic cycle by batch-wise operation [2]. Our X-ray absorption spectroscopy data demonstrated that a Cu^{II} species is required to activate molecular oxygen, oxidizing to Cu^{II}, and that a large fraction of Cu^{II} reacts with methane [3]. We impregnated mordenite with Cu^ICl through solid state ion exchange and found that CuCl-MOR also converts methane to methanol. On both Cu-zeolites, multiple cycles of oxygen activation, methane reaction, and MeOH extraction have shown a similar modulation in the amount of methanol that can be produced versus cycle number. An increasing methanol amount is observed during the first three cycles in both Cu^{II} and Cu^{II} impregnated materials.

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Catalysis Science Engineering

CSE46

Modulated excitation spectroscopic study of hydrothermally-aged Rh/Al₂O₃ for NO reduction by CO

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The thermal stability of Rh-based catalysts for automotive applications is crucial for NO_X emission control. Exposure of Rh/Al₂O₃ to high temperatures under lean conditions causes the loss of active metal area by dissolution of Rh in the bulk of the support [1]. This was confirmed by the conventional characterization (BET, CO chemisorption, XRD, TEM) of fresh and hydrothermally aged 2 wt% Rh/Al₂O₃. The metal dispersion of the aged catalyst decreased to 0.7% but Rh nano-particles were not visible by TEM, even though the catalyst still exhibited high three-way catalytic activity. The nature of the species responsible for the activity of the aged catalyst

The nature of the species responsible for the activity of the aged catalyst was investigated by the combination of diffuse reflectance infrared spectroscopy (DRIFTS) and X-ray absorption spectroscopy (XAS) with phasesensitive detection (PSD) to enhance their sensitivity towards structural changes [2]. Phase-resolved XANES data demonstrated that ca. 2% of Rh was still subject to reduction by CO and oxidation by NO in the catalyst aged at 1273 K. Therefore, this fraction is likely responsible for the observed catalytic activity. DRIFTS showed that gem-dicarbonyls and linearly adsorbed CO species are sensitive to the red-ox oscillations of the experiments in the aged and the fresh catalysts, respectively. All the catalysts exhibited higher activity at the NO \rightarrow CO switch indicating that oxidized Rh species maybe active for NO reduction. Ageing affects the nature of these species. The EXAFS evaluation of the time-resolved data will provide information on the structure of these species.

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Catalysis Science Engineering

CSE48

Methyltrioxorhenium Supported on High-Surface Area Nb and Ta Pentoxides: Activity in Olefin Metathesis and Characterization of Reaction Intermediates

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Modern chemical industry relies on heterogeneous olefin metathesis technology to manipulate its olefinic feedstock [1]. It has been known in the literature that rhenium-based niobia catalysts are highly metathesis active, presumably due to high Lewis acidity of the support [2]. However, these supports have typically low surface area, which greatly impact their activity (rate per gram of catalyst).

Here, we have developed high-surface area Ta and Nb pentoxides with controlled textural properties and characterized their acidity with probe molecules using ss-NMR and IR techniques. We will also discuss the synthesis and the characterization of the corresponding Re-based alkene metathesis catalysts.

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CSE49

C-H bond Hydroxylation Catalyzed by Artificial Metalloenzymes

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The topic of artificial metalloenzymes has fascinated chemists as a means to create hybrid catalysts. These display beneficial properties of both enzymatic- and homogeneous catalytic systems. The biotin-(strept)avidin technology is a powerful non-covalent binding strategy to incorporate biotinylated catalysts to the host protein: either avidin or streptavidin [1]. In a biomimetic spirit, C–H hydroxylation using artificial metalloenzymes to selectively functionalize hydrocarbons is an important challenge. We have synthesized different biotinylated complexes bearing tripyridyl methylamine (TPA) ligand as pre-catalysts for C–H oxidation reactions. We have investigated the catalytic properties of these biotinlayted complexes in the oxidation of ethylbenzene using *t*-BuOOH as oxidant. Both genetic (protein) and chemical (catalyst) optimizations have been performed in order to improve the catalytic efficiency and selectivity. These results together with detailed kinetic studies will be presented.



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Catalysis Science Engineering

CSE51

Well Defined Nanosized Silver Catalysts for Selective Hydrogenation

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Silver catalysts are effective in selective hydrogenations of the carbonyl group or α,β -unsaturated aldehydes and nitro group of nitroaromatics due to the oxophilicity of silver. As a consequence, these catalysts show only modest conversion for the hydrogenation of olefins.¹ However, no dedicated study on the influence of shape and size was performed to establish a definite relation between size, surface structure, and reactivity for silver catalysts.

The objective of our study is to understand the relationship between catalytic performance and size/shape of the silver nanoparticles, and in particular the role of exposed surface facets. The strategy is to uncover critical characteristics which define the silver catalysts reactivity. Therefore, we prepared silver NPs with controlled exposed facets (nanocubes), supported them on different oxides (Al₂O₃, SiO₂, TiO₂), and compared the resultant materials with silver impregnated on the same supports in the hydrogenation of phenylacetylene. The initial results show that the heterogeneous catalysts have a low activity, but more importantly the selectivity to the desired product, styrene, depends on the catalyst used, i.e. shaped NPs show better selectivity to styrene compared to impregnated samples.

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Catalysis Science Engineering

CSE50

Where is chromium? Structural and optical study of TiO₂:Cr flame-made nano-powders towards photocatalytic application.

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A series of TiO₂:Cr nano-powders with Cr concentration in the range of 0-20 at% were obtained by flame spray synthesis. Cr strongly affected the optical and structural properties of TiO₂: the induced changes were scaling with the increasing Cr content. Nano-powders were composed of anatase and rutile phase and the increase of the rutile content correlated with the increment of Cr concentration reaching 90 wt% for 20 at% Cr. XAFS revealed that Cr is in the oxidation state +3 and preferentially located in the rutile structure. The incorporation of Cr³⁺ in the TiO₂ lattice was also confirmed by the photoluminescence study, whereas its preference for rutile by HRTEM/EDX analysis. The presence of Cr³⁺ in the Ti⁴⁺ position causes oxygen vacancy formation as charge compensation, which results in the additional density states within the TiO₂ band gap and therefore improves light absorption in the visible range, as was observed by diffuse reflectance spectroscopy. The discussed properties of TiO₂:Cr demonstrated the substitutional incorporation of Cr³⁺ into the TiO₂ lattice and therefore make the materials promising towards photocatalytic application under visible light irradiation.

Catalysis Science Engineering

CSE52

Operando spectroscopic studies on the origin of phosphorus induced chemical aging of model Pd-Al₂O₃ three-way catalyst

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Three-way catalysts (TWC) employed for cleaning automobiles exhaust tend to deactivate due to thermal and chemical aging. The former is the result of high temperature surges and the latter is due to chemical contaminants such as phosphorous (P) containing species originating from engine oil additives [1]. The effect of P on the catalyst deactivation mechanism is not completely understood [2], and hence an attempt is made to unravel the deactivation mechanism caused by P using operando spectroscopy. The results reveal the occurrence of Pd redox cycle during the temporal analysis of the fresh (Pd/Al) and P aged (7.5P/Pd/Al) catalysts by CO/NO pulses. However on 7.5P/Pd/Al, reactions involving Pd redox cycle are not as efficient as on Pd/Al as evident from ED-EXAFS, MS and DRIFTS data. Additionally, DRIFTS data show a larger population of isocyanate species (reflected by bands at 2180, 2228 and 2250 cm⁻¹) on Pd/Al than on 7.5P/Pd/Al that exhibits only a single band at 2260 cm⁻¹. The missing low frequency bands at 2180 and 2228 cm⁻¹ are attributed to P that clogs the surface Pd sites and reacts with support alumina to form AlPO4 species, respectively. Consequently, the TWC efficiency of P aged catalyst is decreased.

S.K. Matam, A. Weidenkaff, et al., *Catal. Today* **2012**, *184*, 237.
 S.K. Matam, A. Weidenkaff, et al., *Catal. Today* **2013**, *205*, 3.

CSE53

Terahertz pulse induced catalytic decomposition of CO on metallic surfaces

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Combining catalysis with mode specific vibrational excitation for the selective rate enhancement of chemical reactions can open new perspectives in controlling chemical reactions [1] and can revolutionize chemical industry. Pursuing this idea, in recent experiments at Swiss Light Source in PSI [2], CO molecules adsorbed on Pt nanoparticles were bombarded by energetic THz pulses. The aim was to characterize the intermode coupling between THz-induced wagging and IR-stretching of CO, which is a prerequisite for the THz pulse initiated decomposition of CO.

For the theoretical confirmation of the mode-coupling, BMK density functional calculations (LANL2D, 6-31G*) were carried out for Pt7-3-CO cluster. A significant negative anharmonic coupling between the CO stretching and the hindered translational modes was found by vibrational second-order perturbation theory (VPT2). Also a large red shift of the stretching mode was found by applying displacements along the hindered translational mode corresponding to high excitations. These findings imply that excitation of frustrated translation significantly weakens the CO bond and indeed can promote the surface catalytic reaction. Force-field parameterization of CO vibrations and atomic charges (C,O) were

Force-field parameterization of CO vibrations and atomic charges (C,O) were determined and the cluster was embedded into the (111) surface of a Pt slab. In a molecular dynamics (MD) simulation of the system at 300K, a THz pulse of normal incidence was applied with an electric field strength matching experimental values. The pulse induced very large amplitude wagging, which did not relax within 50ps, proving that phonon excitation is to slow too prevent the dissociation.

In our upcoming MD studies, we will investigate other metallic surfaces (Ni, Rh, Pd), on which the dissociative adsorption of CO is energetically less unfavourable. We will apply Adiabatic Reactive Molecular Dynamics (ARMD) simulation technique [3] to investigate the dynamics of THz pulse induced dissociation of CO.

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Catalysis Science Engineering

CSE55

 $Comparison \ of \ ceramic \ foams \ and \ honeycombs \\ as \ substrates \ for \ Pt/Al_2O_3 \ diesel \ oxidation \ catalysts \\$

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In the lean burn diesel engine exhaust after treatment system, the diesel oxidation catalyst (DOC) plays an important role as it oxidizes CO and unburned hydrocarbons as well as NO into CO_2 and NO_2 , respectively. The latter modifies the NO/NO_x ratio which affects the rate of NO_x reduction in the successive selective catalytic reduction of NO_x (SCR) system [1]. In the current technology, the DOC is coated on a cordierite honeycomb substrate. However, ceramic foams have attracted much attention in the recent past as alternative substrates to monoliths due to their improved heat and mass transportation and hence improved catalytic efficiency [2,3].

In this work, 400 cpsi (channels per square inch) cordierite monoliths and 10 ppi (pores per inch) ceramic foams were coated with Pt/Al₂O₃ using different in-house developed coating protocols. The catalytic activity of the coated substrates was determined in a simulated diesel exhaust. By comparison, slurry coating procedure yields monolith substrates with better activity than those obtained by sol-gel method. The catalytic activity of such monoliths is similar to that of a commercial reference DOC monolith with a comparable noble metal loading. Slurry-coated foams surprisingly show lower activity than their monolith counterparts. Further complementary experimental and theoretical studies are in progress to understand the catalytic activity of foams and monoliths from fundamental chemical engineering aspects.

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Catalysis Science Engineering

Iridium-titanium oxide as a stable support for Pt catalyst in PEFC cathodes

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In automotive polymer electrolyte fuel cell (PEFC) applications, the cathode potential can reach values up to 1.5 V during start/stop conditions [1]. This constitutes a major problem for state-of-the-art cathodes made of carbon supported platinum nanoparticles, because at cell voltages above 1.1 V severe carbon corrosion (oxidation) occurs [1]. The consequence is a detachment of Pt catalyst nanoparticles, and thus a strong degradation of PEFC performance. Conductive metal oxides are a possible alternative to the conventional carbon for supporting the Pt catalyst. Their property of being in a highly oxidized state makes them promising candidates to resist the oxidative environment at the PEFC cathode side.

We have studied the stability and performance properties of Pt nanoparticles supported on iridium-titanium oxide (Ir_xTi_{1-x}O₂). The electrochemical stability of the bare support and of the supported Pt catalyst was tested by cyclic voltammetry in 0.1 M HClO₄ using the thin-film rotating disk electrode technique where the catalyst is drop-coated onto the glassy carbon disks of the working electrode. Start/stop conditions in PEFC operation have been simulated by performing 1000 potential cycles between 0.5 V and 1.5 V versus a hydrogen reference electrode (RHE). The results to be presented confirm the high stability of the Ir_xTi_{1-x}O₂ material, and the suitability of this metal oxide as a stable support for the Pt catalyst in PEFC cathodes. This work is supported by CCEM Switzerland and Umicore AG & Co KG within the project DuraCat.

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Catalysis Science Engineering

CSE56

Investigation of LaCoO₃ based perovskite type oxides for methanol steam reforming: Effect of B site substitution with Pd and/or Zn

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Given the potential of methanol steam reforming (SRM) for clean H₂ supply for mobile and stationary applications, an intense collaborative research has been under taken under the COST Action (CM090) [1]. Part of these efforts, we have investigated LaCoO3 perovskite type oxides by partial substitution of Co (B site) with Pd and/or Zn for SRM. The perovskite-type oxides were prepared by the amorphous citrate method and were characterized by various physico-chemical techniques. The characterization results indicate that the reducibility of LaCoO3 altered significantly by substitution. The reduction events (as evident from TPR) shift progressively to lower temperatures with increasing Pd, in line with in situ XRD. Variations in the B site substitution level, CH3OH to H2O ratio and reductive pre-treatment temperature strongly influence the catalytic SRM activity and CO2 selectivity of LaCoO₃. The CO₂ selectivity patterns as a function of temperature over these perovskites are quite complex and consists of two distinct maxima. The low temperature maximum can be attributed to the Pd/Zn interactions and is dependent on the B-site substitution level. Whereas the high temperature selectivity maximum seems to be independent of the B site substitution and it could be attributed to the temperature dependent bulk perovskite structure.

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CSE54

Catalysis Science Engineering

CSE57

A Hydrolase with a Twist

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Dienes as steering ligands for asymmetric catalysis are most prominently represented in rhodium catalyzed 1,4 additions [1]. Carreira and later Jäschke used {Ir(diene)} complexes as catalysts for the asymmetric allylic subsitution reaction [2-3]. By incorporation of a biotinylated Ir-diene within streptavidin we generated an artificial hydrolase for the conversion of racemic allylic acetate 1 to enantioenriched allylic alcohol 2.



biot-diene = biotinylated diene ligand

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Catalysis Science Engineering

CSE59

Dependence of Electrochemical CO₂ Reduction products on Metal Electrodes in Organic Media

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The electrochemical conversion of CO2 into hydrocarbons and useful products is an attractive proposition for providing an alternative solution to both current energy crisis and environmental issues.^{1,2} Herein, we show that in low-temperature organic media, simple metal (M) electrodes are highly active toward CO₂ reduction to CO, oxalate and formate. A technique to fabricate modified-Pb working electrode was investigated during the process of screening several metal compounds to explore their catalytic activity. The modified M-Pb working electrode showed a stable activity in a series of polarization measurement within a wide range of potential window. In acetonitrile and DMF both, the current density of CO₂ reduction increases significantly with lowering the temperature. The ratio of reduction products are also changed by lowering temperature. Furthermore, the efficiency and selectivity of CO2 reduction depend with the increase of water concentration in organic media and the potential as well. Faradaic efficiencies of the metal catalyst in these conditions are higher than 90% (efficiencies of 100% have been measured in some conditions). Further characterization and application of this catalyst are currently underway.

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Catalysis Science and Engineering

How Selective are Probe Molecules for Defect Sites on y-Alumina?

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Aluminas in different transitions are widely used as catalysts or catalyst supports in heterogeneous catalysis. These transition aluminas exhibit Al-III sites that are active for various molecules, including H_2 and alkanes. We have proposed structure of such active sites as well as some mechanistic studies towards hydrogen or methane. [1]



a) Surface Al sites on a bare 110 surface as an illustration. **b**) Titration of defect sites by methane as a function of thermal treatment.

Here we discuss the reactivity of these sites towards haloginated hydrocarbons (RCH_2X , with X = F and Cl, $R = CH_3$ or CH_2CH_3) through a combined experimental and computational approaches.

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